

What is PA 6 G OL green

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PA 6 G, oil-lubricant modified (green)

PA 6 G OL green is a cast polyamide 6 special compound, coloured green, with internal oil lubrication. The integrated lubricating oil significantly improves sliding and wear behaviour and prevents stick-slip effects, while maintaining the high toughness of the PA6 G base material.

Properties

PA 6 G OL green is a cast, semi-crystalline polyamide with an integrated liquid lubricant. The embedded oil provides good sliding properties and reduces friction as well as stick-slip effects, without compromising the basic toughness of the PA6 G base material.

Like all polyamides, PA 6 G OL green absorbs moisture from the environment; this makes the material tougher and more impact-resistant, while stiffness and dimensional stability decrease somewhat.

Advantages

- Internal oil lubrication for improved sliding and wear behaviour
- Good stick-slip properties
- High toughness
- Good machinability

Disadvantages

- Moisture absorption up to 2.0 % in standard atmosphere, causing dimensional and property changes
- Not resistant to strong acids and permanently hot water (hydrolysis)
- Not generally declared for food contact (see FDA declaration)

Processing

PA 6 G OL green can be machined like standard PA6 G using all conventional cutting methods; HSS or carbide tools are sufficient. Good cooling via chip removal remains important to avoid softening or smearing of the surface caused by heat build-up.

For tight tolerances, we take swelling and shrinkage behaviour into account and condition the semi-finished product where required.

Typical Applications

PA 6 G OL green is used wherever good sliding properties and smooth, jerk-free motion without stick-slip effects are needed, for example in mechanical engineering and conveyor technology. The green colouring also makes it easy to visually distinguish from other colour variants.

- Bearing and guide elements
- Components with stick-slip requirements
- Conveyor technology components

Typical Properties

- Internal oil lubrication
- Good stick-slip properties
- High toughness

Product Examples

- Bearing and guide elements
- Components with stick-slip requirements
- Conveyor technology components

Typical Industries

- Mechanical Engineering
- Conveyor Technology

	Test Method	Unit	Value
General Properties			

	Test Method	Unit	Value
Density	DIN EN ISO 1183-1	g / cm ³	1.14
Water absorption	DIN EN ISO 62	%	2.00
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB / HB
Mechanical Properties			
Yield stress	DIN EN ISO 527	MPa	70
Elongation at break	DIN EN ISO 527	%	50
Tensile modulus of elasticity	DIN EN ISO 527	MPa	3.300
Notched impact strength	DIN EN ISO 179	kJ / m ²	4.0
Shore hardness	DIN EN ISO 868	scale D	82
Thermal Properties			
Melting temperature	ISO 11357-3	°C	213
Thermal conductivity	DIN 52612-1	W / (m·K)	0.25
Thermal capacity	DIN 52612	kJ / (kg·K)	1.70
Coefficient of linear thermal expansion	DIN 53752	10 ⁻⁶ / K	80
Service temperature, long term	Average	°C	-40 ... 110
Service temperature, short term (max.)	Average	°C	160
Heat deflection temperature	DIN EN ISO 75, Verf. A, HDT	°C	90